

Date: Tuesday, 03/06/2008 1:03:21 PM
 User: Julie Lecocq

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	R44 BEARPAW INSTALLATION
Job Number :	39667		
Estimate Number :	12682		
P.O. Number :		Part Number :	D044662013
This Issue :	03/06/2008	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	N/A
First Issue :	1/1	Project Number :	N/A
Previous Run :	38021	Drawing Revision :	N/A
	Type :	Material :	
	MACHINED PARTS	Due Date :	20/06/2008
Written By :		Qty:	4
Checked & Approved By :	JLD 08.6.03	Um:	Each
Comment :	Est Rev:A New Issue 07-01-30 JLM Est Rev:B As per IIN 044-662 REV D 07-03-28 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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JLD 08.6.04



Comment: Photocopy bluefile & type labels per PPPD044-662-013	CHG 001
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08/06/08

2.0	39667A	R44 BEARPAW
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**Comment:** Sub-Component R44 BEARPAW

2 x D3529-1 Batch: 39667A

PACKAGING RESOURCE #1

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Pick Packing Kit

4.0	D2182B	Rubber Cushion
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**Comment:** Qty.: 1.5750 f(s)/Unit Total: 6.3000 f(s)

Neoprene Cushion-.750 bl

4 X 4.5" PCS

Batch:

35769

JLD 08/06/08

5.0	D2529	Washer
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**Comment:** Qty.: 8.0000 Each(s)/Unit Total: 32.0000 Each(s)

Washer

Batch:

37210

JLD 08/06/08

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

D35561

Clamp



Comment: Qty.: 4.0000 Each(s)/Unit Total: 16.0000 Each(s)

Clamp

Batch: 37198

JS 08/06/04 (x4)

7.0

D36011

Radius Block



Comment: Qty.: 8.0000 Each(s)/Unit Total: 32.0000 Each(s)

RADIUS BLOCK

Batch: B37653 x 23

* B37746 9X 15/11

JS 08/06/04 (x4)

8.0

AN414A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total: 16.0000 Each(s)

Bolt

BATCH: M107334

JS 08/06/04 (x4)

9.0

AN415A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total: 16.0000 Each(s)

Bolt

BATCH: M107737

JS 08/06/04 (x4)

10.0

AN960JD416

Washer



Comment: Qty.: 8.0000 Each(s)/Unit Total: 32.0000 Each(s)

Washer

Batch: M107939

JS 08/06/04 (x4)

11.0

MS21042L4

Nut



Comment: Qty.: 8.0000 Each(s)/Unit Total: 32.0000 Each(s)

Nut

Batch: M107478

JS 08/06/04 (x4)

12.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

S 08/07/08 (x4)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Job Number:



Seq. #:

Machine Or Operation:

Description :

13.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D044-662-013

Location: _____

PPP Rev: _____

Rev A

JS 08/07/02 (rev)

14.0

QC21

FINAL INSPECTION/W/O RELEASE



08/07/03 JF

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-07-02

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries